

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Monday, 7/9/2007 12:44:29 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEAR SHOE KIT

Job Number: 33404

Part Number: DSI9372011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D356413

WEARSHOE



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

WEARSHOE

Batch: 33456 ✓

SP

7.0

D35661

GASKET



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

GASKET

Batch: 132734 ✓

SP

8.0

D35665

GASKET



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

GASKET

Batch: 33483 ✓

SP

9.0

D356613

GASKET



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

GASKET

Batch: 31348 (2x) 32660 (1) ✓

SP

10.0

AN3C4A

BOLT



Comment: Qty.: 50.0000 Each(s)/Unit Total : 150.0000 Each(s)

BOLT

Batch: 105057 ✓

AC4
u 070726

SP

11.0

AN960C10L

washer



Comment: Qty.: 50.0000 Each(s)/Unit Total : 150.0000 Each(s)

washer

Batch: 1104885 ✓

98

M105143 ✓

12.0

ALS41032130

Insert



Comment: Qty.: 6.0000 Each(s)/Unit Total : 18.0000 Each(s)

Insert

Batch: 33455 M103493 ✓

7/7/26 SP

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes (No) DQA: ED Date: 17/10/20
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Monday, 7/9/2007 12:44:29 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEAR SHOE KIT

Job Number: 33404

Part Number: DSI9372011

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

6/1/27 (3)
U 27-27

14.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP DSI9372-011

Location:

PPP Rev:

DMF+ *6/1/27 (3)*

15.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

6/10/30 (3)

Job Completion



U 27-27

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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| | | | | | | | | |

NOTE: Date & initial all entries



| | | | |
|-------------------------------|--------------------------------|--|------------------------|
| DESIGN <i>PH</i> | DRAWN BY <i>PH</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>[Signature]</i> | APPROVED <i>[Signature]</i> | DRAWING NO. DSI 9372 | REV. A SHEET 1 OF 2 |
| DATE 07.03.19 | | TITLE STAINLESS STEEL WEARSHOE KITS | SCALE NTS |
| A | 07.03.19 | NEW ISSUE | |

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D205-634 REV. D OR EARLIER AND
INSTALLATION INSTRUCTIONS D204-635 REV. D OR EARLIER

REF. CANADIAN STC: SH96-88 ISSUE 3

REF. FAA STC: SR00563NY

For customers with D205-634-011 skidtubes at CHG 004 or earlier and D205-634-015 skidtubes at CHG 003 or earlier who would like to upgrade to stainless steel wearshoes, the DSI 9372-011 wearshoe kit can be obtained from Dart

or

For customers with D204-635-011 skidtubes at CHG 004 or earlier who would like to upgrade to stainless steel wearshoes, the DSI 9372-013 wearshoe kit can be obtained from Dart

| QTY -011 | QTY -013 | Part Number | Description |
|-------------|-------------|---------------|--|
| X | | DSI 9372-011 | WEARSHOE KIT (D205-634-011/-015 SKIDTUBES) |
| | X | DSI 9372-013 | WEARSHOE KIT (D204-635-011 SKIDTUBES) |
| | | | |
| 1 | | D3564-5 | WEARSHOE (REPLACES D2577-5) |
| | 1 | D3564-7 | WEARSHOE (REPLACES D2577-7) |
| 1 | 1 | D3564-9 | WEARSHOE (REPLACES D2577-1) |
| 1 | 1 | D3564-11 | WEARSHOE (REPLACES D2577-3) |
| 1 | 1 | D3564-13 | *WEARSHOE |
| 2 | 2 | D3566-1 | GASKET |
| 1 | | D3566-5 | GASKET |
| | 1 | D3566-7 | GASKET |
| 1 | 1 | D3566-13 | *GASKET |
| | | | |
| 50 | 44 | AN3C4A | BOLT |
| 50 | 44 | AN960C10L | WASHER |
| 6 | 6 | ALS4-1032-130 | *INSERT |

* OPTIONAL TO INSTALL

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WORK ORDER
NO. 33404

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 07.03.19
CERT. NO.: SH96-88
ISSUE NO.: 3

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| | | | |
|----------------------|-----------------------|---|------------------------|
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| CHECKED <i>PH</i> | APPROVED <i>PH</i> | DRAWING NO. DSI 9372 | REV. A SHEET 2 OF 2 |
| DATE 07.03.19 | | TITLE STAINLESS STEEL WEARSHOE KITS | SCALE NTS |

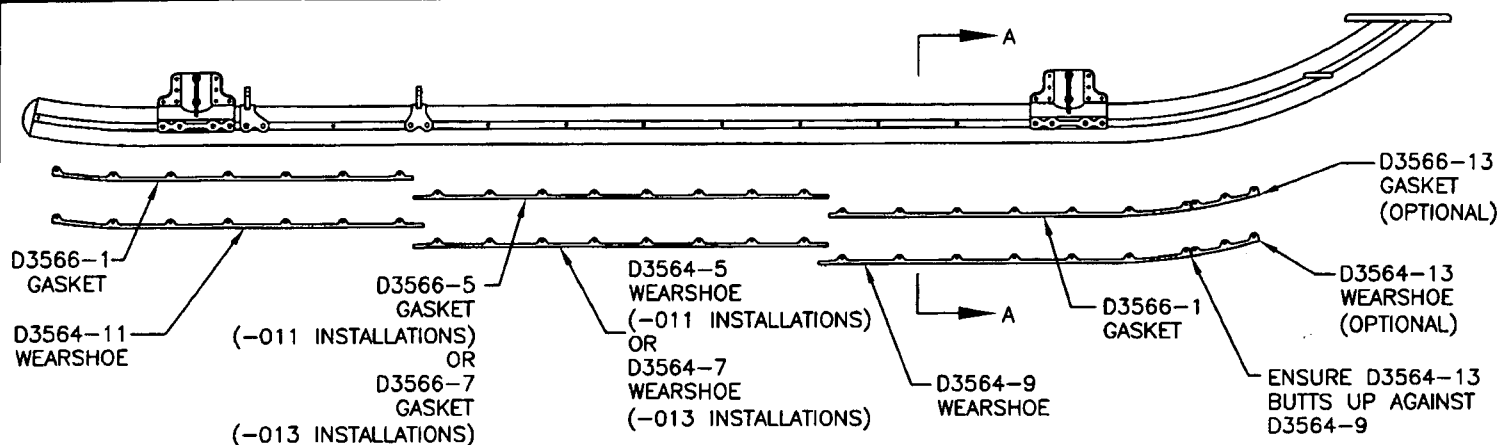
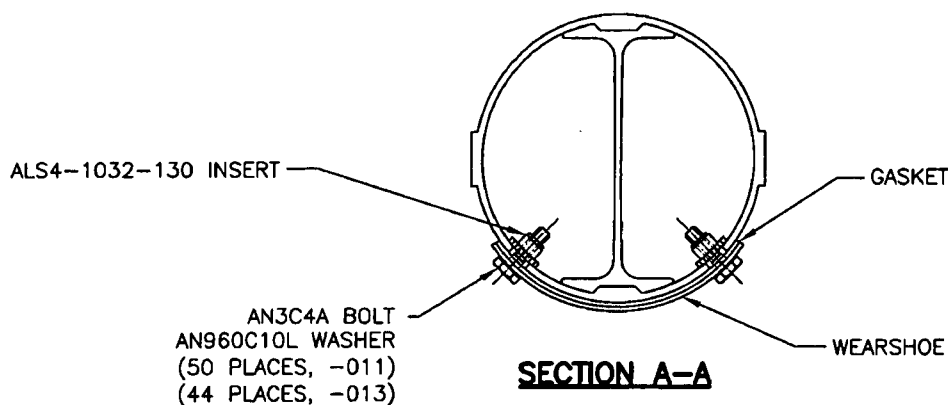


FIGURE 1: DSI9372-011/-013 WEARSHOE KIT INSTALLATION
(D205-634-011 SKIDTUBE SHOWN, D204-635-011 SIMILIAR)



DSI 9372-011/-013 Wearshoe Kit Installation Procedure

- 1) Remove skidtube from aircraft per Section 32.1 of ICA-D205-634 or ICA-D204-635.
- 2) Remove existing D2577-1/-3/-5/-7 wearshoes by removing AN3 hardware. Begin wearshoe removal from the fwd end of the skidtube towards the aft end.
Note: Removing the wearshoes may require breaking a layer of sealant between the wearplates and the skidtube.
- 3) Clean residual sealant off the bottom of the skidtube. Check for corrosion and mechanical damage in accordance with Chapter 5 of ICA-D205-634 or ICA-D204-635 and repair as required.
- 4) **Installation of D3564-13 Wearshoe and D3566-13 Gasket (optional)**
Temporarily install the D3564-9 wearshoe complete with D3566-1 gasket at the fwd end of the skidtube as shown in Figure 1. Temporarily clamp the D3564-13 wearshoe and D3566-13 gasket ensuring that the wearshoe butts up against the D3564-9 wearshoe. Using the D3564-13 wearshoe as a template, drill \varnothing .125 holes in the center of the wearshoe oboards (6 places). Remove wearshoes and open the \varnothing .125 holes to \varnothing .297. Deburr. Touch up holes with chemical film material (Alodine 1200/1201) per MIL-C-5541 and one coat of MIL-P-85582 or MIL-P-23377 primer. Install ALS4-1032-130 inserts.
- 5) Install D3564-5/-7/-9/-11/-13 wearshoes complete with D3566-1/-5/-7/-13 gaskets using AN3C bolts beginning from the aft end of the skidtube and install towards the fwd end of the skidtube as shown in Figure 1. Seal all bolts with Sikaflex-241/-291 or Proseal 890 or MIL-S-8802 Class 'B2' sealant before installing. Torque bolts to 15-25 in-lbs (1.7-2.8 N-m).
- 6) Re-install skidtube on aircraft per Section 32.2 of ICA-D205-634 or ICA-D204-635.

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WITHOUT NOTICE

33404

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

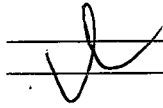
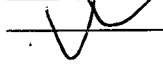
DATE: 07.03.19
CERT. NO.: SH96-88
ISSUE NO.: 3

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Date: Tuesday, 28/08/2007 12:40:11 PM
 User: Linda Lacelle

Process Sheet

| | | | |
|-----------------------|---|------------------|------------------------------|
| Customer | : CC-DAR01 Dart Aerospace Ltd. | Drawing Name | : UPDATE PAPERW. 634/635 |
| Job Number | : 34285 | | |
| Estimate Number | : 10804 | | |
| P.O. Number | : N/A | Part Number | : Z_CUSTOM |
| This Issue | : 28/08/2007 S.O. No. : N/A | Drawing Number | : ECN 1023 |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : N/A Type : LANDING GEAR | Drawing Revision | : N/A |
| Previous Run | : 00015 | Material | : N/A |
| Written By | :  | Due Date | : 04/09/2007 Qty: 1 Um: Each |
| Checked & Approved By | :  | | |
| Comment | : | | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REMOVE FROM STK / ADD NEW PAPERWORK

EASA STC: EASA.IM.R.S.01303

B 32851, B 32854, B 32953, B 32951, B 32952, B 32212,
 D205-634-011 B 32613, 32618, B 32950, B 32615, B 32853, B 32213, B 32215

D205-634-041

D205-635-011 B 29278, B 29667, B 29955, B 29956, B 29957, B 29959

73 D205-635-041 B 21564, B 21821, B 22797, B 20000

D205-634-043

D205-634-045

B 12245
 D205-634-011 B 33404

RETURN TO STK

07/08/28

Date: Tuesday, 28/08/2007 12:40:11 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: UPDATE PAPERW. 634/635

Job Number: 34285

Part Number: Z_CUSTOM

Job Number:



Seq. #:

Machine Or Operation:

Description :

2.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

28/08/28

Job Completion



U 27-08-28